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Certificate of Analysis

Product Name: Fmoc-Ile-OH Lot No: 220213-35401-2
CAS No: 71989-23-6 Store at: $\leq 25^{\circ}\text{C}$
Molecular Formula: $\text{C}_{21}\text{H}_{23}\text{NO}_4$ Molecular Weight: 353.41
Manufacturing Date: 13/02/22

Tests	Specifications	Result
Appearance	White powder	Complies
Purity (HPLC)	$\geq 99\%$	99.86%
Purity (TLC)	$\geq 98\%$	>98%
Optical Purity	$\leq 0.3\%$ D-enantiomer	0.03%
Melting Point	140-155°C	147.6-148.6°C
Specific Rotation $[\alpha]^{20}_{\text{D}}$	$-12^{\circ} \pm 2^{\circ}$ (C=1 in DMF)	-11.7° (C=1 in DMF)
Clarity of solution	0.3 gram in 2mL DMF clear solution	Complies
Water Content(K.F.)	$\leq 1.0\%$	0.19%
Loss on drying	$\leq 1.0\%$ (80°C, 2h)	0.24%
IR Spectrum	In accordance with the structure	Complies
Mass Spectrum	In accordance with the structure	Complies
NMR Spectrum	In accordance with the structure	Complies

Signed:

Date: 04 April 2023

(Quality Assurance)

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<http://altabioscience.com/terms-and-conditions>